

MODEL: GCT320HD

GARDEN CART TROLLEY OWNERS MANUAL





A CAUTION:

Before using this product, please read this manual carefully to understand the proper use of your garden cart. Please keep this manual for future reference.

Product colours may vary.

PLEASE NOTE: NEVER CARRY PASSENGERS IN THE GARDEN CART TROLLEY

IMPORTANTANT SAFETY INSTRUCTIONS

READ ALL INSTRUCTIONS CAREFULLY BEFORE USE.

- I. Do not allow children to use the Garden Cart Trolley unsupervised. It is NOT a toy.
- 2. Always distribute payload evenly over the surface of the bed.
- Do not lay any items on top of the fence. Lower the fence side panels before loading objects into the Garden Cart Trolley.
- 4. Do not load the Garden Cart Trolley with more than 300kgs.
- 5. If any parts become damaged, broken or misplaced do not use the Garden Cart Trolley until replacement parts can be obtained and fitted.
- 6. Do not operate or use on objects than can cause damage to the pneumatic tires or tubes.
- 7. Do not inflate tires to more than 30 psi.

PLEASE NOTE: NEVER CARRY PASSENGERS IN THE GARDEN CART TROLLEY



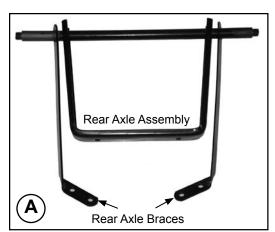
REAR WHEEL ASSEMBLY

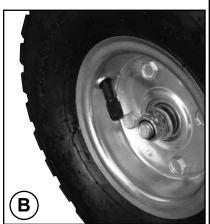
To better align the wagon, do not fully tighten the nuts and bolts until the entire wagon is assembled.

NOTE: Hardware may ship attached to parts. Photos used in these instructions are not to scale.

- 1. Slide the rear axle braces onto the rear axle assembly (A). Curved end of rear axle braces should angle inward as shown.
- 2. Slide one (1) wheel, M12 flat washer, and M12 locknut in that order onto each end of the axle as shown in diagram B. Do not over tighten the nuts, wheels spin freely.







Flat washer and locknut are used on the outside of the wheel. Install the wheel with the valve stem to the outside.





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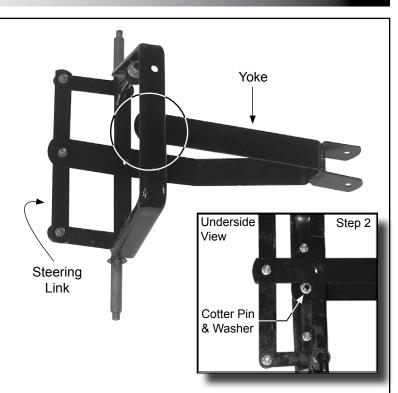
FRONT WHEEL ASSEMBLY

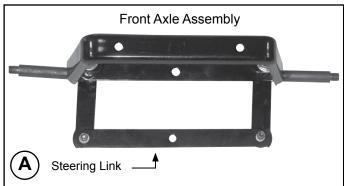
NOTE: Hardware may ship attached to parts.

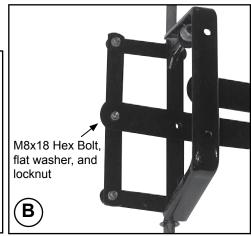
- Attach steering link to the front axle support using two (2) M8x18 hex bolts, M8 flat washers, and M8 locknuts to secure the support as shown in diagram A.
- 2. Slide yoke onto the stud welded to the underside of the top cross bar of the axle support. Secure in place using a large flat washer and the cotter pin as shown to the right.

NOTE: Insert shows cotter pin attached to the underside of the axle support. *Using pliers, spread the ends of the cotter pin to secure in place.*

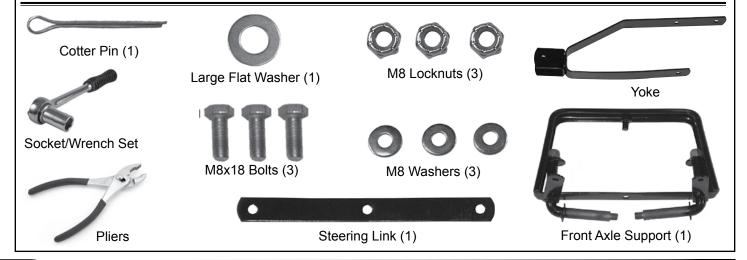
3. Next, align back hole of the yoke with steering link and secure into place using one (1) M8x18 hex bolts, M8 flat washer, and M8 locknut as shown in diagram B.











FRONT WHEEL ASSEMBLY (continued)

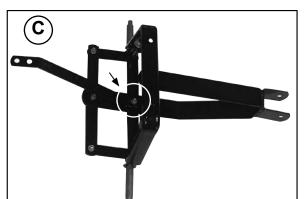
Do not over-tighten the lock nut and bolt.

4. Attach one end of the front axle brace to the yoke and axle support using one (1) M8x25 bolt, M8 flat washer, and M8 locknut. Secure in place as shown in diagram C.

Locknut should be snug. Do not over-tighten.

5. Slide one (1) wheel, large washer, and locknut in that order onto each end of the axle as shown in diagram D. Do not tighten the nuts at this time.











Socket/Wrench Set





M8x25 Bolt (1)



M8 Washer (1)



M8 Locknut (1)













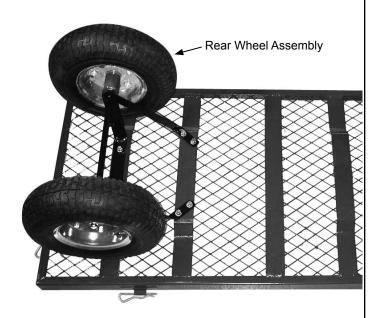
Front Axle Brace (1)

Wheels (2)



BED ASSEMBLY

- 1. Place the wagon bed on a flat surface with the angled frame supports facing up. Protect the finished surface of the bed and other parts by covering the work surface with cardboard or similar material.
- 2. Place the rear wheel assembly on the wagon bed supports and align bolt holes.
- 3. Insert bolts through the bed frame supports and rear axle support and secure using two (2) M8x18 hex bolts, two (2) M8 flat washers, and two (2) M8 locknuts. See diagram A.
- 4. Align the holes of the rear axle braces (right and left) with holes on the wagon bed frame.
- 5. Secure in place using four (4) M8x18 hex bolts, M8 flat washers, and M8 locknuts as shown in the diagram A.



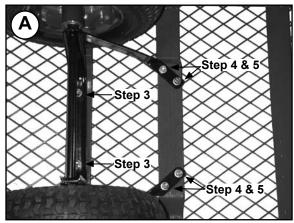


Photo shows where the bed support is attached to the bed frame and where to install the M8x18 hex bolts.



Parts List and Tools Required



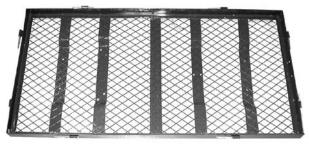
Socket/Wrench Set

M8 Locknuts (6)

M8 Flat Washer (6)



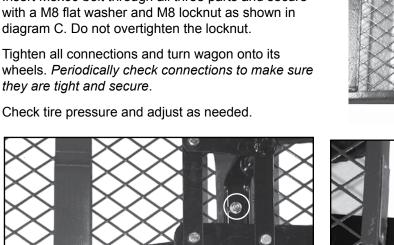
M8x18 Hex Bolts (6)

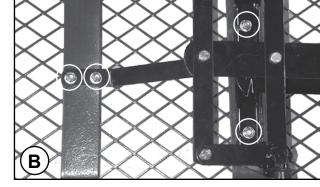


Wagon Bed (1)

BED ASSEMBLY (continued)

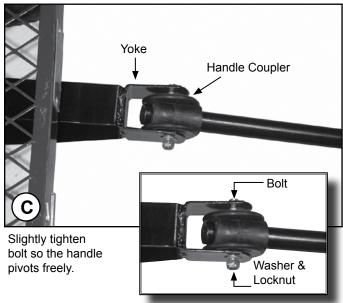
- 6. Align the holes of the front axle assembly with the four holes remaining on the wagon bed frame.
- Secure in place using four (4) M8x18 hex bolts, M8 flat washers, and M8 locknuts as shown diagram B.
- Slide handle coupler between ends of the yoke. Position the handle as desired and slide handle end into handle coupler. Align all holes.
- 9. Insert M8x60 bolt through all three parts and secure with a M8 flat washer and M8 locknut as shown in diagram C. Do not overtighten the locknut.
- 10. Tighten all connections and turn wagon onto its wheels. Periodically check connections to make sure
- 11. Check tire pressure and adjust as needed.



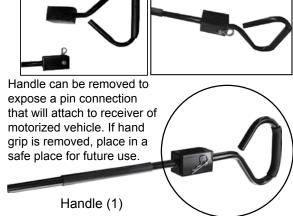










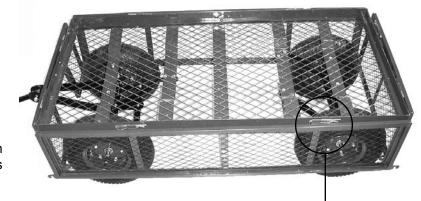


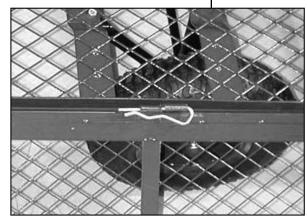


ATTACH METAL SIDE PANELS

NOTE: Hardware may ship attached to parts.

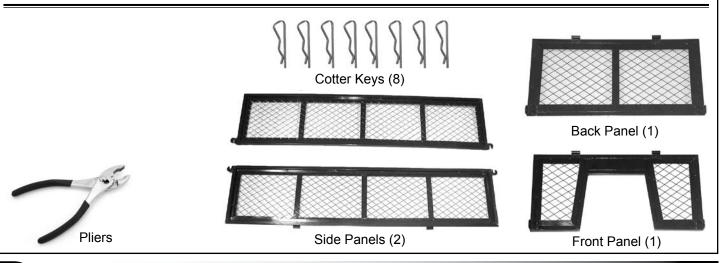
- 1. Remove all eight (8) cotter keys from wagon bed.
- 2. Align the front, back and the two side panels slots one at a time with the cotter pin slots and insert cotter keys to secure panels in place.





Assemble with the flat side of panel to the outside.





3

ATTACH METAL SIDE PANELS (continued)

- Tilt the front panel and one (1) of the side panels up and at the corner where they meet, insert one (1) lock handle and secure in place using washer and lock nut.
- 4. Repeat step for remaining three (3) corners.
- 5. Tighten all connections and turn wagon onto its wheels.

NOTE: Periodically check connections to make sure they are tight and secure.



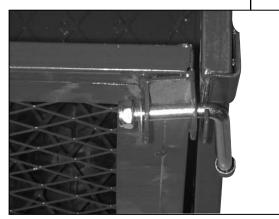


Photo shows side panel latched using a lock handle.







